

# Technical Data Sheet Eastman EastaPure™ Acetic Acid

## **Applications**

- Electronic chemicals
- Lcd displays
- Process solvents

## **Key Attributes**

- High Purity/Low Trace Metals
- High assay
- Strong acid compatibility

## **Product Description**

Eastman EastaPure<sup>™</sup> acetic acid has an extremely low metal content and is an excellent choice for use in etching solutions for semiconductor chips and other electronic applications.

## **Typical Properties**

Property	Typical Value, Units	
General		
Molecular Weight	60.06	
Empirical Formula	C <sub>2</sub> H <sub>4</sub> O <sub>2</sub>	
Form	Liquid	
Color		
APHA	5 ppm, max	
Assay		
by GC	99.7 wt %	
Wt/Vol		
@ 20°C	1.023 kg/L (8.748 lb/gal)	
Boiling Point		
@ 10 mm Hg	17 °C (63 °F)	
@ 50 mm Hg	47 °C (117 °F)	
@ 760 mm Hg	118 °C (244 °F)	
Freezing Point	16.7 °C (62.1 °F)	
Vapor Pressure		
@ 20°C	11 mm Hg	
Heat of Combustion	14.6 k·cal/g	
Refractive Index	1.3698 n(25°C/D)	
Viscosity		
@ 20°C	1.22 cP	
Coefficient of Expansion		
@ 20°C	0.00107	
Solubility		
in Water	Miscible	
Water In, @ 25°C	Miscible	
Flash Point		
Tag Closed Cup	42 °C (109 °F)	
Fire Point	64 °C (147 °F)	
Autoignition Temperature	516 °C (961 °F)	
Explosion Limits		
Lower	6.6 %	
Upper	19.3 %	
Upper Limite for Trace Motale		

Upper Limits for Trace Metals



Aluminium (Al)	50 ppb	
Arsenic and Antimony	5 ppb	
Barium (Ba)	10 ppb	
Boron	10 ppb	
Cadmium (Cd)	10 ppb	
Calcium (Ca)	25 ppb	
Chromium (Cr)	20 ppb	
Cobalt (Co)	10 ppb	
Copper (Cu)	20 ppb	
Gallium (Ga)	10 ppb	
Germanium (Ge)	10 ppb	
Iron (Fe)	100 ppb	
Lead (Pb)	20 ppb	
Lithium (Li)	10 ppb	
Magnesium (Mg)	10 ppb	
Manganese (Mn)	10 ppb	
Nickel (Ni)	20 ppb	
Potassium (K)	25 ppb	
Silver (Ag)	10 ppb	
Sodium (Na)	30 ppb	
Strontium (Sr)	10 ppb	
Tin	10 ppb	
Titanium (Ti)	10 ppb	
Zinc (Zn)	30 ppb	

#### Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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